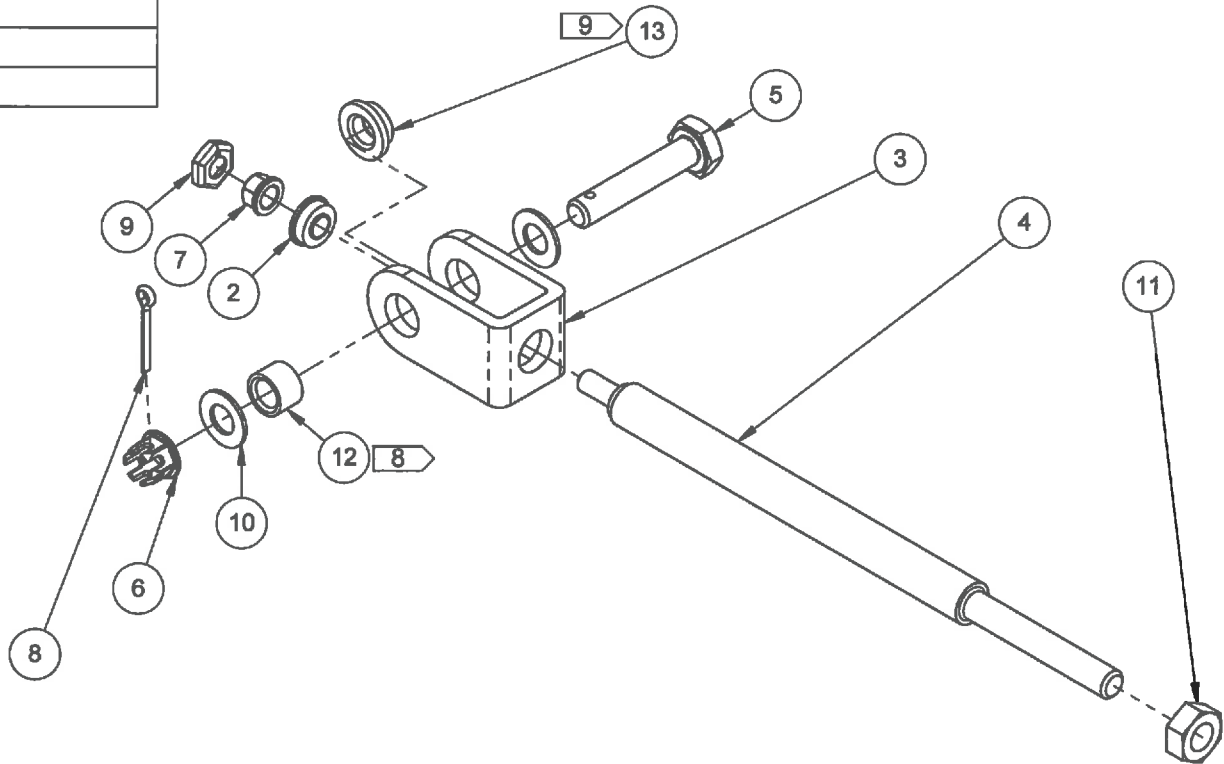



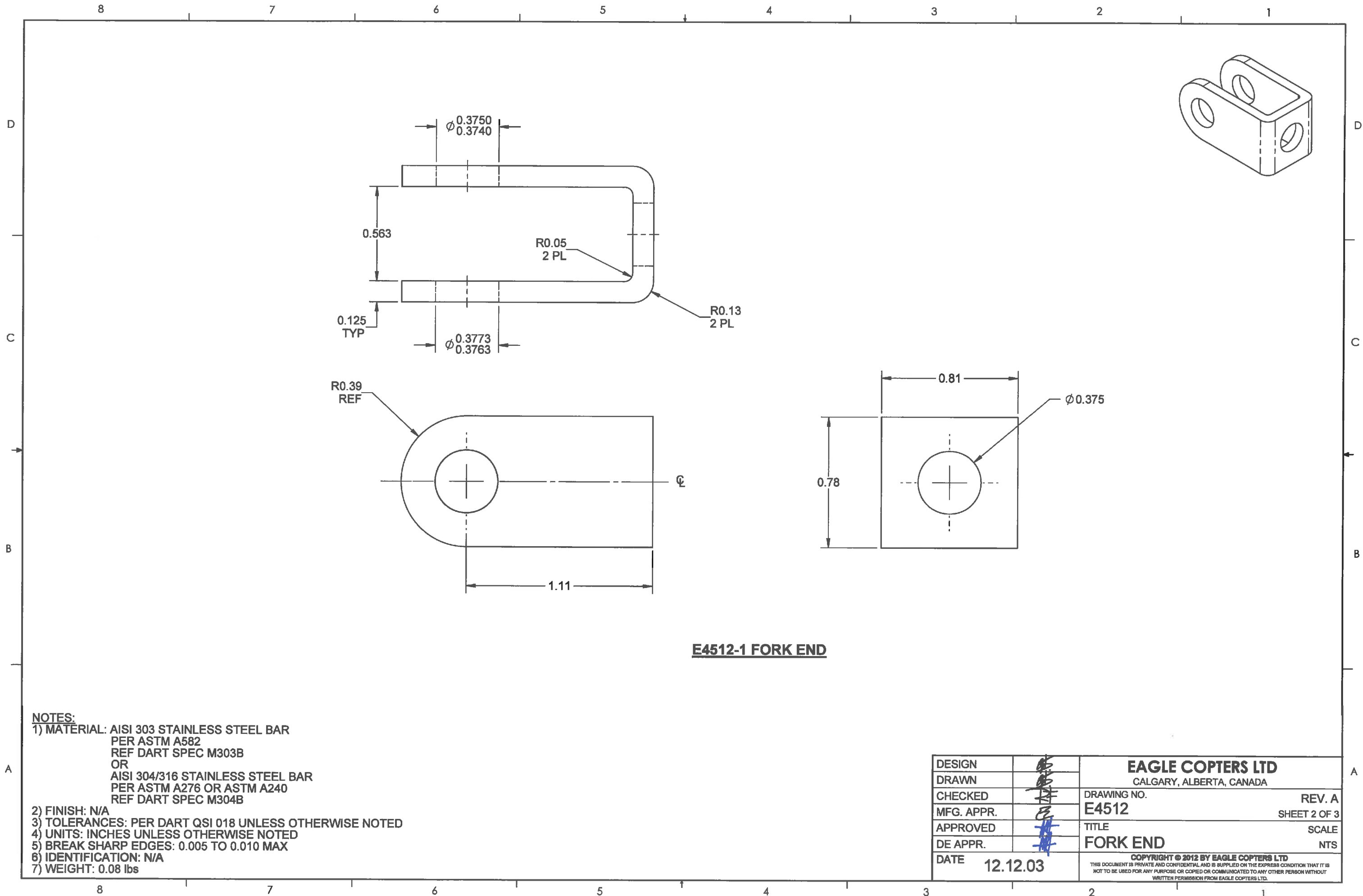
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4512-041	FORK END ASSEMBLY
2	1	E4511-1	BEARING
3	1	E4512-1	FORK END
4	1	E4512-3	ROD
5	1	AN174-12	BOLT
6	1	MS14144L4	NUT
7	1	MS21042L3	NUT
8	1	MS24665-155	COTTER PIN
9	1	MS27151-7	PAL NUT
10	2	NAS1149D0432J	WASHER
11	1	NAS509-4	NUT
12	1	NAS75C4-008	BUSHING
13	1	NAS77C4-011	BUSHING

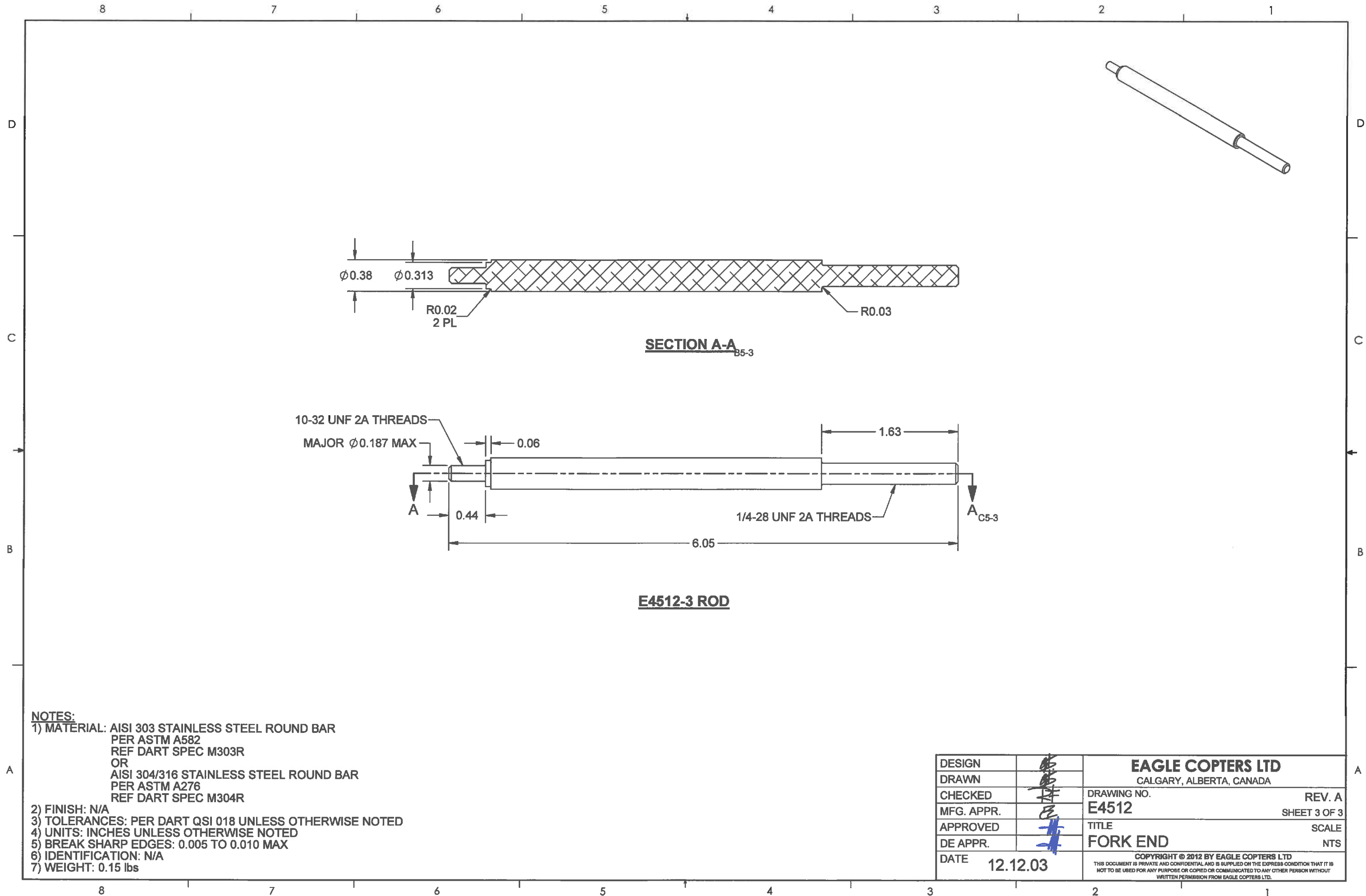


**D4512-041 FORK END ASSEMBLY**

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.25 lbs  
8) NAS75C4-008 BUSHING IS SLIDE FIT  
9) NAS77C4-011 BUSHING IS PRESS FIT

A	NEW ISSUE		BY	12.12.03
REV.	DESCRIPTION		BY	DATE
DESIGN		<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA		
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CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		E4512	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.	FORK END	NTS		
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**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
PER ASTM A582  
REF DART SPEC M303R  
OR  
AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276  
REF DART SPEC M304R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs

DESIGN		<b>EAGLE COPTERS LTD</b>	
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MFG. APPR.		<b>E4512</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>FORK END</b>	NTS
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